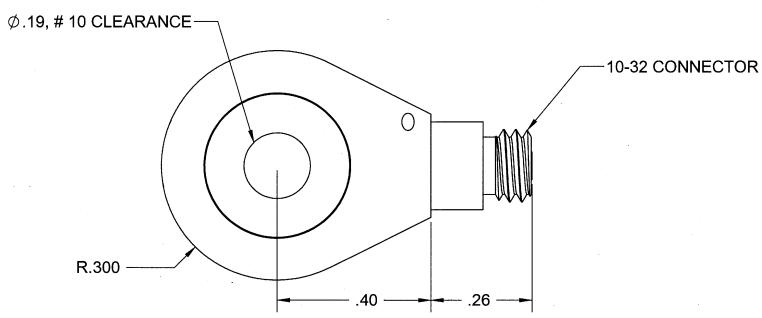
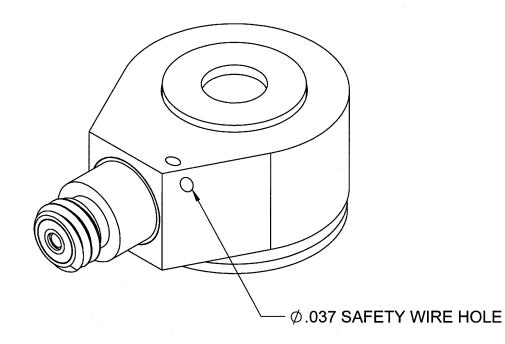
## PROPRIETARTY AND CONFIDENTIAL

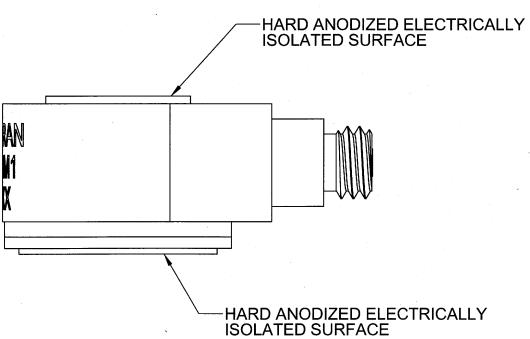
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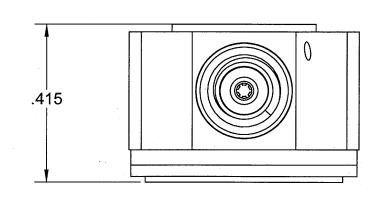
WG NO	127-3215M1	SH	1	REV A	

REVISIONS					
REV.	ECN	DESCRIPTION	BY/DATE	CHK	APPR
Α	5146	INITIAL RELASE	JS 04/04/08	C&S	D. V.







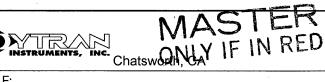


1. TORQUE MOUNTING SCREW (SHCS 10-32 X .63 LG) TO 12-15 LBS IN.

NOTES: UNLESS OTHERWISE SPECIFIED

	•	
DRILL HOLE SIZE	TOLERENCE	UNLESS OTHERWISE SPECIFIED: INTERPRET DIM & TOL PER ASME Y14.5M - 1994.
.0135 THRU .125	+.004 /001	REMOVE BURRS.
.1260 THRU .250	+.005 /001	COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA.
.2510 THRU .500	+.006 /001	CHAM EXT THDS 45° TO MINOR DIA.
.5010 THRU .750	+.008 /001	THD LENGTHS AND DEPTHS ARE FOR
.7510 THRU 1.000	+.010 /001	MIN FULL THDS. THDS PER MIL-S-7742.
1.001 THRU 2.000	+.012 /001	DIMENSIONS APPLY AFTER FINISHING
THIRD ANGLE PROJECTION USA		ALL MACHINED SURFACES. 63/ TOTAL RUNOUT WITHIN .005. BREAK SHARP EDGES .005 TO .010. MACHINED FILLET RADII .005 TO .015. WELDING SYMBOLS PER AWS A2.4. ABBREVIATIONS PER MIL-STD-12.

	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCES ARE:	CONT	RACT NO.		
	DECIMALS ANGLES .XX ± .010 ±1° .XXX+.005				
		APP	ROVALS	DATE	TIT
OR	MATERIAL:	ORIG	JS	04/03/08	
١G		СНК	Cas	1.88	
- 1	FINISH:	APP	D.V.	4.8.8	SIZI
5.	*	APP			B
	DO NOT SCALE DRAWING				SCA
	· ·				



OUTLINE DRAWING MODEL 3215M1

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	SIZE	CAGE C	ODE	DWG NO					REV	į
	B	2W0	)33		127-	3215I	<b>M1</b>		Α	
	SCALE:	2:1		SOLIDWOF	RKS	SHEET	1	of	1	•

## SPECIFICATIONS, MODEL 3215M1 IEPE ACCELEROMETER

SPECIFICATION	VALUE	UNITS
SENSITIVITY, ±5%	10	mV/g
RANGE, FULL SCALE	±500	gpk
FREQUENCY RANGE, ±5%	1 TO 20000	Hz
RESONANCE FREQUENCY, NOM	50	kHz
DISCHARGE TIME CONSTANT, NOM.	0.5	sec
LOW FREQUENCY -3db POINT, NOM.	0.3	Hz
LOW FREQUENCY -5% POINT	0.9	Hz
LINEARITY [1]	±1	% F.S.
TRANSVERSE SENSITIVITY, MAXIMUM	5	%
OUTPUT IMPEDANCE, NOM.	120	Ω
OUTPUT VOLTAGE BIAS	7.5 to 9.5	VDC
ELECTRICAL NOISE	.002	g
SUPPLY CURRENT RANGE [2]	2 to 20	mA
COMPLIANCE (SUPPLY) VOLTAGE RANGE [4]	+15 to +24	VDC
OPERATING TEMPERATURE RANGE	-60 to +300	°F
SIZE (DIA x HEIGHT)	0.6 x 0.42	inch
WEIGHT	10	grams
MAXIMUM SHOCK	5000	gpk
CONNECTOR, SIDE MOUNTED	10-32 COAXIAL	
MATERIAL, HOUSING/CONNECTOR	TITANIUM ALLOY	
MOUNTING PROVISION	THRU HOLE FOR 10-32 THREAD SCREW	
ENVIRONMENTAL SEAL	HERMETIC	
ISOLATION, CASE TO MOUNTING SURFACE, MIN	10	ΜΩ

<sup>[1]</sup> Percent of full scale or any lesser designated full scale range, zero-based best fit straight line method.

<sup>[2]</sup> Power only with Dytran or Dytran approved current source type power unit. Do not supply power without current limiting. You will destroy the integral electronics. This will void the warranty.